



Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

NOTES

- Install back-up rings and O-rings as shown in views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge - be sure to torque to recommended value.

INCLUDED COMPONENTS

Part	Description	Quantity	View
500-001-127	O-Ring	1	D
500-001-134	O-Ring	1	B
500-002-131	O-Ring	1	C
500-101-030	O-Ring	1	A
515-002-127	Backup Ring	2	D
515-002-131	Backup Ring	1	C
515-002-134	Backup Ring	1	B
999-019-132	Literature	1	

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