



Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

**NOTES**

- Install back-up rings and O-rings as shown in views.
- See installation variations for models associated with alternative installation views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge - be sure to torque to recommended value.

**INCLUDED COMPONENTS**

Part	Description	Quantity	View
500-002-015	O-Ring	1	C,D
500-002-017	O-Ring	2	A,B
515-002-015	Backup Ring	1	C,D
515-002-016	Backup Ring	1	B
515-002-017	Backup Ring	1	A

**USED WITH**

CABG	CABK	CABN	CBAA	CBAAX	CBAB	CBABX	CBAG	CBAGX	CBAH
CBBA	CBBA8	CBBB	CBBC	CBBCX	CBBB	CBBDX	CBBG	CBBGX	CBBL
CBBLX	CBBY	CBBCA	CBCAX	CBCB	CBCG	CBCGX	CBCH	CBCHX	CBCL
CBCLX	CBCY	CDAB	CDAD	CEBA	CEBC	CECA	CKCB	CKCD	CKCR
CKCS	CNCD	CNCE	CODA	CODD	CSAB	CSAD	CXCE	CXDC	DKDD
DODD	DPBA	DPBB	DPBC	DPBD	DRBA	DRBB	DRBC	DRBD	DVBA
DVBB	DVBC	DVBD	FRCA	HDDA	HRDA	HRDB	LKDC	LODA	LODA8
LODB	LODB8	LODC	LODD	LODD8	LODO	LPDA	LPDC	LRDA	LRDC
PBDB	PBDB8	PBDF	PBDF8	PPDB	PPDB8	PPDF	PPDF8	PPDL8	PRDB
PRDC	PRDR	QPAA	QPAB	QPAC	QPAD	RBAD	RSDC	RSDC8	RSDS
RSDS8	RVCA	RVCB	SCCA	SQDB	SXCA	XEAA	XEBA	XECA	XEOA
XEOB									