



Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

NOTES

- Install back-up rings and O-rings as shown in views.
- See installation variations for models associated with alternative installation views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge - be sure to torque to recommended value.

INCLUDED COMPONENTS

| Part | Description | Quantity | View |
|-------------|-------------|----------|-------|
| 500-102-015 | O-Ring | 1 | B,C,D |
| 500-102-017 | O-Ring | 1 | A |
| 515-102-015 | Backup Ring | 2 | B,C,D |
| 515-102-016 | Backup Ring | 1 | A |

USED WITH

| | | | | | | | | | |
|-------|-------|------|------|------|-------|------|------|------|------|
| CDA A | CDAC | CNCC | CNDC | CSAA | CSAC | CXCD | CXDA | FCCB | FDBA |
| FLDA | FQCA | FXCA | NCCB | NCCC | NCCD | NFCC | NFCD | RBAC | RPEC |
| RPEC8 | RPEE | RQEB | RVCK | RVCL | RVCM | RVCN | SXCB | XFAA | XFAB |
| XFCA | XFCAE | XFOA | XGAA | XGCA | XGCAE | | | | |