



NOTES

- Install back-up rings and O-rings as shown in views.
- See installation variations for models associated with alternative installation views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge - be sure to torque to recommended value.
- During 1985, SUN made a running change of all external seals on Series 2 cartridges (1-1/8 in. (28,6 mm) hex, 1-14 thd). The seals were changed from 3/32 in. (2,62 mm) c/s to 1/16 in (1,78 mm) c/s o-rings and backup rings.
- Use the kit which contains the same size (c/s) seals as those used on the cartridge being repaired. Do not change cartridge o-ring c/s sizes.

INCLUDED COMPONENTS

Part	Description	Quantity	View
500-002-115	O-Ring	1	A
500-002-117	O-Ring	1	B
525-002-115	Backup Ring	1	A
550-004-002	Backup Ring	1	B
999-019-037	Literature	1	