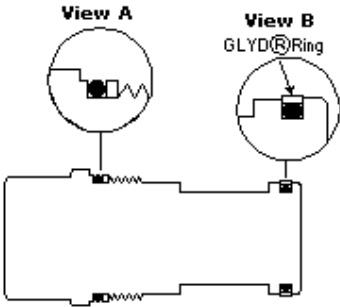




Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

NOTES

- Install back-up rings and O-rings as shown in views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- After installing the GLYD® Ring, size it to restore original shape and to prevent damage during cartridge installation.
- When installing cartridge - be sure to torque to recommended value.
- GLYD® Ring is a registered trademark of W. S. Shamban and Co., Los Angeles, CA, USA

INCLUDED COMPONENTS

Part	Description	Quantity	View
500-001-023	O-Ring	1	B
500-002-124	O-Ring	1	A
515-002-123	Backup Ring	1	A
530-102-024	Glyd Ring	1	B

USED WITH

RDHA RPIS RPIS8 RPIT XIOCC