



Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

NOTES

- Install back-up rings and O-rings as shown in views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge - be sure to torque to recommended value.

INCLUDED COMPONENTS

Part	Description	Quantity	View
500-001-120	O-Ring	1	D
500-001-126	O-Ring	2	A,B
500-002-124	O-Ring	1	C
515-002-121	Backup Ring	2	D
515-002-123	Backup Ring	1	C
515-002-126	Backup Ring	3	A,B

USED WITH

CVGV	CWGA	CWGG	CWGK	CWGL	DKHP	DKHR	DKHR8	DKHS	DOHP
DOHR	DOHR8	DOHS	FKFA	FKFB	FKGA	FKGB	FVEA	FVEA8	PSHB
PSHT	PVHA	PVHA8	PVHB	PVHD	PVHL8	RVGD	RVGD8	XPCA	XPOA
XPOC									